

GRAIN DRYERS



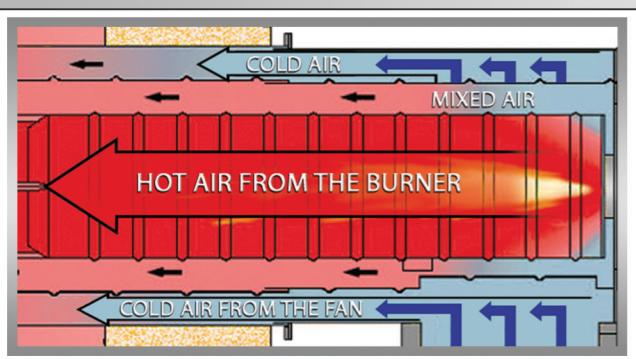
SINCE 1958



FULL AUTOMATION OF THE BATCH CYCLE

The electric version of Pedrotti dryers can reach a high level of complete automation with the feature "Mastermatic". It includes the automatic stop at the end of the batch cycle; the start of the unloading through a motorized flap and the restarting of the new load once completed the unloading of the product. The system allows in an easy and very understandable way even to set the definitive stopping of the machine after a pre-selected number of batches.

The control panel and the settings can be controlled easily through a modern PLC unit, whose TOUCH SCREEN display is perfectly integrated in the control panel of the machine.

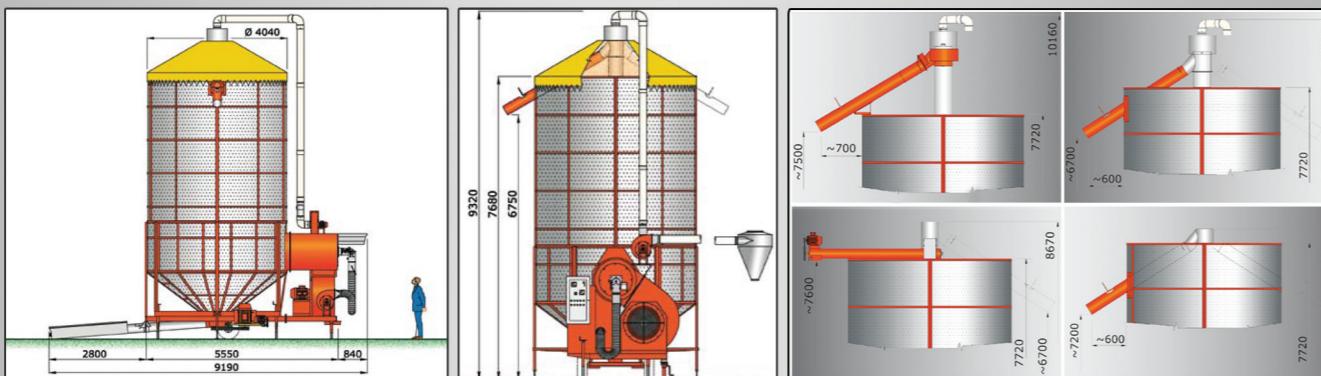


HEAT SAVING COMBUSTION CHAMBER FUNNELS

Pedrotti uses special designed combustion chamber funnels to ensure that each calorie produced by the burners goes directly inside the crop, without any heat waste. The air coming from the fan divides in two different flowlines, producing a natural isolation of each internal chamber funnel.

No heat dispersion means fuel saving. The outside of the funnel remains always cold, and the user can touch it with bare hands without any burns.

TECHNICAL DIMENSIONS



PEDROTTI XL 420 TECHNICAL DATA

BATCH CAPACITY

Tons wet maize 42 (60m³)
AVERAGE DAILY OUTPUT 24h in tons
Maize from 28% to 14% 170
Wheat/Barley from 20% to 15% 240
Oil seed rape from 14% to 9% 230

POWER REQUIRED

Model Pto drive - Tractor min. size of HP 120 or single electric drive motor 75 kW (100 HP)

BURNER

Diesel, Automatic twin/triple stage (Gas as option)
Caloric power Kcal/h max. 1.300.000



Fratelli Pedrotti s.r.l.
Via Zanardelli 12/A
Mairano (BS) 25030 - Italy EU



www.pedrottisrl.it
Telephone: +39 0309975210
E-mail: info@pedrottisrl.it



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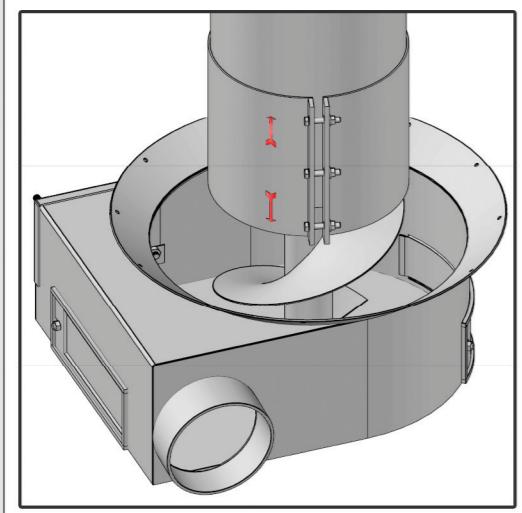
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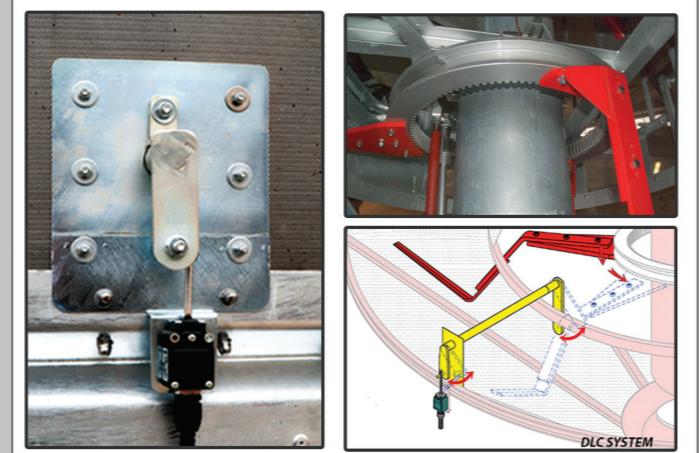


XL 420



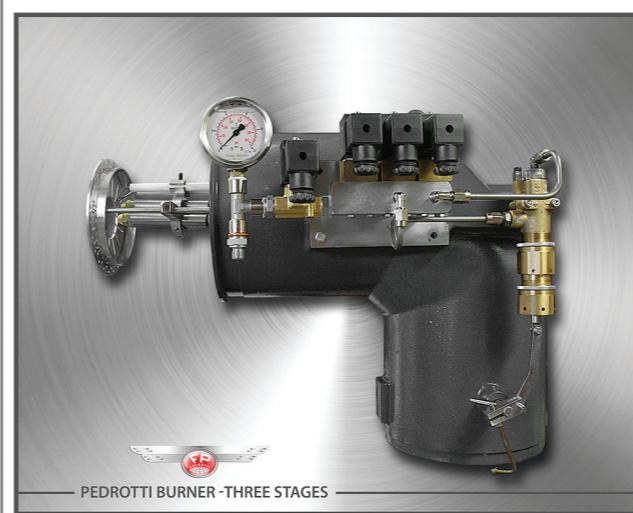
GALVANIZED CENTRAL AUGERS ADJUSTABLE COLLARS

The galvanized collar on centre auger tube consents to suit different crops and moistures very easily. Lifting it up or down it is possible to adjust it according to your specific needs.



ULTRA-STRONG TOOTHED GEARS AND AGITATORS WITH DLC

Pedrotti uses ultra-strong internal gears and agitators to resist the extreme strain produced by a high level of moisture in the crops. Furthermore, in order to prevent the risk of overheating, the dryer is equipped with a permanent Driving Line Control (DLC) safety system, an efficient mix of mechanical units matched with an electronic board.



PEDROTTI TRIPLE STAGE MODULATING DIESEL BURNER

The "modulating" operation under the control of a PLC unit enables the burner to work from minimum to maximum delivery fully automatically until complete switch off and renewed automatic switching on, if necessary.

This system makes it possible to use the dryer with different products requiring varying and very different drying temperatures, without needing to replace the burner nozzles. This operation is generally considered difficult and critical by those using the dryer.

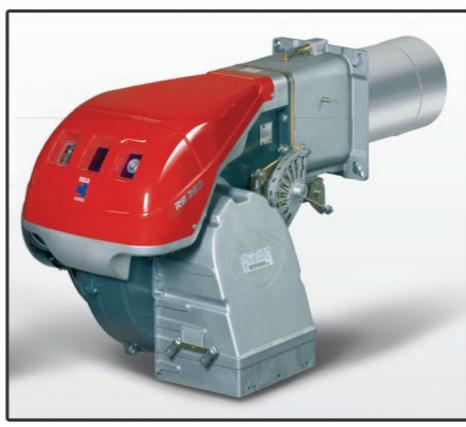
When burners have a "modulating function", the operator has only to set the drying air temperature on the control panel for the cereal that he wants to dry.



RIELLO RS 130 DOUBLE STAGE LPG/NATURAL GAS BURNER

Riello is the Pedrotti choice wherever is needed a LPG or natural gas burner.

It gives a clean dried crop without any heat exchanger needed. With the double stage burners it is possible to mantain costant the heating temperature inside the dryer.



GALVANIZED AUGERS TUBES

Pedrotti uses for its augers tubes, a Carbon steel C430 (S275J10 EN 10025-2:2004), 4 mm of thickness before being fully galvanized. By total galvanization, we give an additional thickness of 1 mm and therefore a longer life.



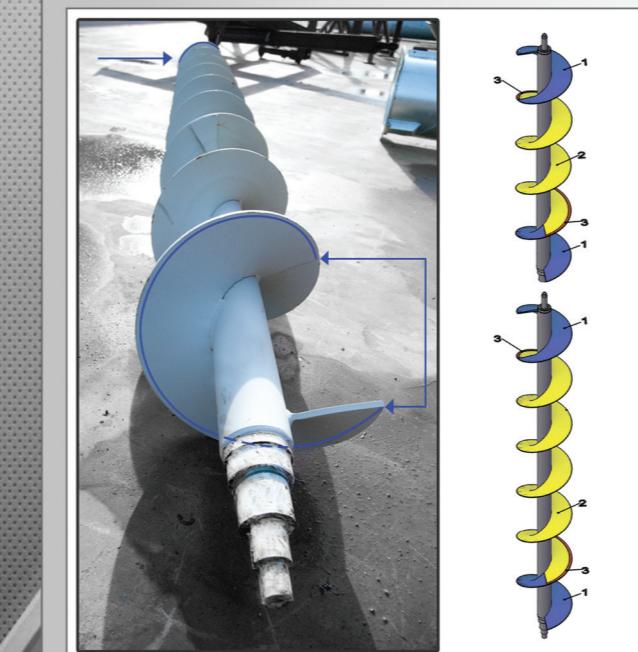
ICORENE® TANKS

Pedrotti uses special 100% ICORENE® 1613 BK85 tanks.

This premium quality black powder has been used in the production of diesel fuel tanks on tractors, harvesters, trucks, buses and many more vehicle types.

This material reduces drastically the risks of fuel explosion according to the CE dispositions, while metal tanks can produce internal sparks in cases of external shocks that can result as an ignition of the fuel.

Furthermore ICORENE® grants the absence of condensate in the tanks during cold months and then the security of the perfect conditions of the fuel, that is not possible to have with metal tanks.



SPECIAL CENTRAL AUGERS

Instead of increasing the thickness of the central augers, which would increase also the required power of the motor and the electricity consumptions, Pedrotti prefers to use more hard and noble metals.

Pedrotti dryers have central augers with three different zones (see the picture on the left)

1. Hardox steel segment, thickness 8 mm, 425 min. / 475 max. HBW (Brinell Hardness).
2. Standard carbon steel thickness of the spiral foot is 12 mm and thickness of the spiral ridge is 6 mm.
3. Weld bead on the ridge for one turn around the auger.

POWER REQUIRED 30 kW
DIAMETER 350 mm
CAPACITY 65 Tons/h